

ENDURABOND™ 103 TACK CEMENT

FUNCTION

Endurabond™ 103 is a solvent based white natural rubber tack cement for bonding white natural rubber tank linings. All ingredients in the cement stock meet FDA requirements. For best results, it shall be used with Endurabond™ Primer #1 and Endurabond™ Intermediate #2 vulcanizing primers.

Endurabond™ 103, with appropriate primers, is suitable for pressure and open steam curing of Enduraflex™ tank linings having a natural tie gum.

DIRECTIONS FOR USE

May be applied by brush or suitable roller. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% toluene. Mix cement well before use.

Endurabond™ 103 tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

Based on normal humidity and room Temperature conditions, Endurabond™ 103 should dry 15-30 minutes before rubber application.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

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TYPICAL PHYSICAL PROPERTIES

Color	White
Wt./Gal	8.01 lbs
Specific Gravity	1.11
Viscosity (#3 Zahn Cup)	90-120 sec.
Non-Volatile Solids	10-18%
Shelf Life at 75°F (23°C)	6 months from DOS
Bond Temperature Range	180°F (82°C) - 350°F (176°C)
Coverage Sq.Ft./Gal./Coat	Approx. 150-200